

# N1200 Controller

## UNIVERSAL CONTROLLER – SETTINGS EXAMPLES – V2.0x



### SAFETY ALERTS

The symbols below are used on the equipment and throughout this document to draw the user's attention to important operational and safety information.

<b>CAUTION:</b> Read the manual thoroughly before installing and operating the equipment.	<b>CAUTION OR DANGER:</b> Electrical Shock Hazard

All safety related instructions that appear in the manual must be observed to ensure personal safety and to prevent damage to either the instrument or the system. If the instrument is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

### HOW TO NAVIGATE IN THE CONTROLLER MENU

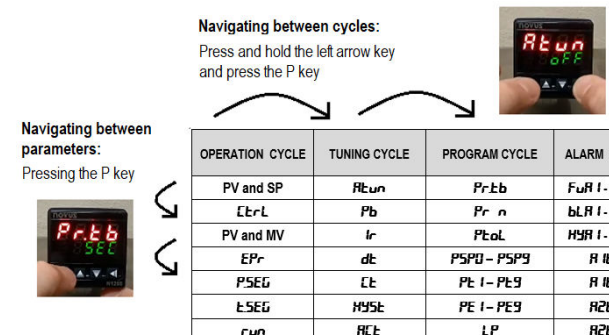


Figure 1 – Navigation mode

OPERATION CYCLE	TUNING CYCLE	PROGRAM CYCLE	ALARM CYCLE	CONFIGURATION CYCLE	IO CYCLE	CALIBRATION CYCLE
PV and SP	Rtun	Prtb	FuR 1-4	FLSh	lo 1	rSPS
Ctrl	Pb	Pr n	blR 1-4	FLSh	lo 2	loL
PV and MV	lr	PtoL	HYR 1-4	FLSh	lo 3	loMC
EPr	dt	PSP0 - PSP9	R R	FLSh	lo 4	rSL
PSEG	Et	PE 1 - PE9	R R	FLSh	lo 5	rSME
tSEG	HYSt	PE 1 - PE9	R R	FLSh	lo 6	loL
run	Rct	LP	R R	FLSh	lo 7	loMC
				FLSh	lo 8	rSL
				FLSh	lo 9	rSME
				FLSh	lo 10	loL
				FLSh	lo 11	loMC
				FLSh	lo 12	rSL
				FLSh	lo 13	rSME
				FLSh	lo 14	loL
				FLSh	lo 15	loMC
				FLSh	lo 16	rSL
				FLSh	lo 17	rSME
				FLSh	lo 18	loL
				FLSh	lo 19	loMC
				FLSh	lo 20	rSL
				FLSh	lo 21	rSME
				FLSh	lo 22	loL
				FLSh	lo 23	loMC
				FLSh	lo 24	rSL
				FLSh	lo 25	rSME
				FLSh	lo 26	loL
				FLSh	lo 27	loMC
				FLSh	lo 28	rSL
				FLSh	lo 29	rSME
				FLSh	lo 30	loL
				FLSh	lo 31	loMC
				FLSh	lo 32	rSL
				FLSh	lo 33	rSME
				FLSh	lo 34	loL
				FLSh	lo 35	loMC
				FLSh	lo 36	rSL
				FLSh	lo 37	rSME
				FLSh	lo 38	loL
				FLSh	lo 39	loMC
				FLSh	lo 40	rSL
				FLSh	lo 41	rSME
				FLSh	lo 42	loL
				FLSh	lo 43	loMC
				FLSh	lo 44	rSL
				FLSh	lo 45	rSME
				FLSh	lo 46	loL
				FLSh	lo 47	loMC
				FLSh	lo 48	rSL
				FLSh	lo 49	rSME
				FLSh	lo 50	loL
				FLSh	lo 51	loMC
				FLSh	lo 52	rSL
				FLSh	lo 53	rSME
				FLSh	lo 54	loL
				FLSh	lo 55	loMC
				FLSh	lo 56	rSL
				FLSh	lo 57	rSME
				FLSh	lo 58	loL
				FLSh	lo 59	loMC
				FLSh	lo 60	rSL
				FLSh	lo 61	rSME
				FLSh	lo 62	loL
				FLSh	lo 63	loMC
				FLSh	lo 64	rSL
				FLSh	lo 65	rSME
				FLSh	lo 66	loL
				FLSh	lo 67	loMC
				FLSh	lo 68	rSL
				FLSh	lo 69	rSME
				FLSh	lo 70	loL
				FLSh	lo 71	loMC
				FLSh	lo 72	rSL
				FLSh	lo 73	rSME
				FLSh	lo 74	loL
				FLSh	lo 75	loMC
				FLSh	lo 76	rSL
				FLSh	lo 77	rSME
				FLSh	lo 78	loL
				FLSh	lo 79	loMC
				FLSh	lo 80	rSL
				FLSh	lo 81	rSME
				FLSh	lo 82	loL
				FLSh	lo 83	loMC
				FLSh	lo 84	rSL
				FLSh	lo 85	rSME
				FLSh	lo 86	loL
				FLSh	lo 87	loMC
				FLSh	lo 88	rSL
				FLSh	lo 89	rSME
				FLSh	lo 90	loL
				FLSh	lo 91	loMC
				FLSh	lo 92	rSL
				FLSh	lo 93	rSME
				FLSh	lo 94	loL
				FLSh	lo 95	loMC
				FLSh	lo 96	rSL
				FLSh	lo 97	rSME
				FLSh	lo 98	loL
				FLSh	lo 99	loMC
				FLSh	lo 100	rSL

Figure 2 – Controller cycles

### HOW TO TRIGGER A RELAY OUTPUT WITH ON/OFF CONTROL

#### GOAL

Use the I/O1 relay output with ON/OFF control to trigger a load. The load is a resistor that should heat up to the Setpoint of 100 °C (SP) with 5 °C hysteresis. The relay output will close at 100 °C and open at 95 °C (SP - hysteresis).

The sensor used to measure the temperature is a PT100 with a range of -200 to 850 °C (-328 to 1562 °F).

#### ELECTRICAL DIAGRAM

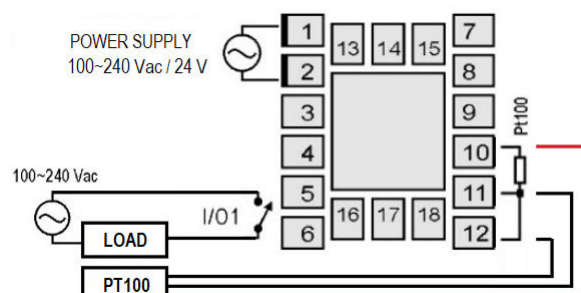


Figure 3 – Example 1

### SETTINGS

#### OPERATION CYCLE

PARAMETER	VALUE
SP	100.0
Ctrl	Rcto
E Pr	0
run	YES

#### TUNING CYCLE

PARAMETER	VALUE
Rtun	oFF
Pb	0.0
HYSt	5.0
Rct	rE
Lbd.t	0
SP.R1	0.0
SP.R2	0.0
SP.R3	0.0
SP.R4	0.0

#### ALARM CYCLE

PARAMETER	VALUE
FuR 1	oFF
FuR 2	oFF
FuR 3	oFF
FuR 4	oFF

## SCALE CYCLE

PARAMETER	VALUE
TYPE	PL
FLTR	5
dPPo	0.0
unIt	C
OFFS	0.0
E.rSP	no
SPLL	-200.0
SPHL	850.0
IEou	0.0

## I/O CYCLE (INPUTS AND OUTPUTS)

PARAMETER	VALUE
io 1	Ctrl
io 2	oFF
io 3	oFF
io 4	oFF
io 5	oFF

## NOTES

- Parameters that were not mentioned during this example have no influence on this operation and can be set to zero or **oFF** whenever possible.
- It is recommended to use the original sensor cable length. Do not use a compensating cable, as this may influence the sensor resistance and result in an incorrect temperature measurement.
- It is recommended to use temperature transmitters to extend the distance between sensor and controller.
- It is recommended to avoid positioning the sensor cables and current signals near power cables or equipment that generates electromagnetic interference such as inverters or motors. This practice contributes to the correct measurement of the signals.

## HOW TO TRIGGER A PULSE OUTPUT WITH PID CONTROL

## GOAL

Use pulse output I/O5 with PID control to trigger a load. The load is a resistor that must heat up to the Setpoint of 100 °C (SP). No hysteresis is set up for this type of control.

The output is connected to a Solid-State Relay, which closes contact to trigger the load.

The output will be automatically controlled by the PID control. Before this, the controller will need to perform process recognition through the Auto Tuning function, which will enable it to deliver satisfactory control according to the process.

The sensor used to measure the temperature is a J Thermocouple with a range of -110 to 950 °C (-166 to 1742 °F).

## ELECTRICAL DIAGRAM

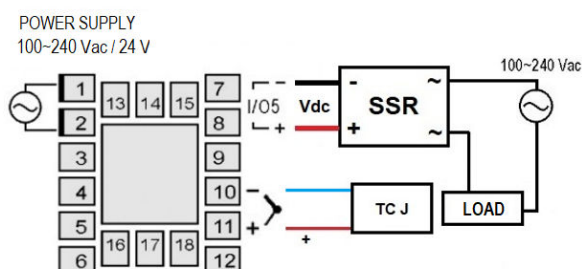


Figure 4 – Example 2

## SETTINGS

## OPERATION CYCLE

PARAMETER	VALUE
SP	100.0
Ctrl	Auto
E Pr	0
run	YES

## TUNING CYCLE

PARAMETER	VALUE
Retun	FuLL
Pb	0.1
Ir	0.01
dt	0.1
Cl	0.5
Rct	rE
Lbd.t	0
b IRS	0.0
ouLL	0.0
ouHL	100.0
SFS.t	0
SP.R1	0.0
SP.R2	0.0
SP.R3	0.0
SP.R4	0.0

## ALARM CYCLE

PARAMETER	VALUE
FuR1	oFF
FuR2	oFF
FuR3	oFF
FuR4	oFF

## SCALE CYCLE

PARAMETER	VALUE
TYPE	tC J
FLTR	5
dPPo	0.0
unIt	C
OFFS	0.0
E.rSP	no
SPLL	-110.0
SPHL	950.0
IEou	0.0

## I/O CYCLE (INPUTS AND OUTPUTS)

PARAMETER	VALUE
io 1	Ctrl
io 2	oFF
io 3	oFF
io 4	oFF
io 5	oFF

## NOTES

- Parameters that were not mentioned during this example have no influence on this operation and can be set to zero or **oFF** whenever possible.

- It is recommended to set all the equipment parameters and to set the **run** → **YES** only at the end. This will start the automatic control execution. This will start the Auto Tune execution to perform process recognition (the TUNE LED will light up in the display). Depending on the process, Auto Tuning may take minutes or hours.
- It is recommended to perform Auto Tune at the desired setpoint and not to change the value until the end of the tuning. When the Auto Tune process is finished, the TUNE LED will turn off, indicating that the controller is ready to deliver the best control at the output.
- The use of PID control linked to a relay output should only happen when the **CE** value is greater than or equal to 10. Otherwise, the high frequency drive can damage the relay contact. For the pulse or current outputs, you can use the minimum value of **CE**.
- The values suggested for **Pb**, **Ir**, **dE** are only initial values for performing the Auto Tuning process. After the Auto Tuning is finished, these parameters will be at their final values and should not be changed (They can be changed if you need to re-run the Auto Tuning).
- It is recommended to use the original sensor cable length. Do not use a compensating cable, as this may influence the sensor resistance and result in an incorrect temperature measurement.
- It is recommended to use temperature transmitters to extend the distance between sensor and controller.
- It is recommended to avoid positioning the sensor cables and current signals near power cables or equipment that generates electromagnetic interference such as inverters or motors. This practice contributes to the correct measurement of the signals.

## HOW TO TRIGGER A CURRENT OUTPUT WITH PID CONTROL

### GOAL

Use the current output I/O5 with PID control to trigger a load. The load is a valve with a 4-20 mA analog input, which is used to regulate the pressure to 5 Bar (Setpoint) in a line that circulates a certain liquid. No hysteresis is set up for this type of control.

The output will be controlled automatically by the PID control. Before this, the controller will need to perform process recognition through the Auto Tuning function, which will allow it to deliver a satisfactory control according to the process.

At its analog input, the controller reads a 4-20 mA signal from the pressure transmitter with a range of 0-10 Bar.

### ELECTRICAL DIAGRAM

POWER SUPPLY  
100~240 Vac / 24 V

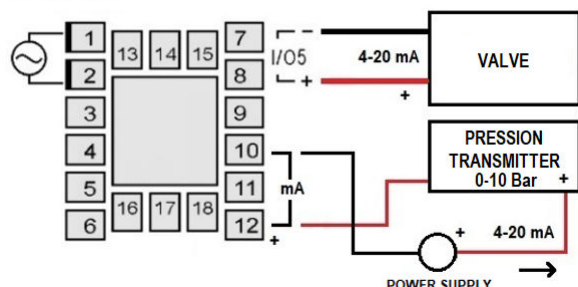


Figure 5 – Example 3

### SETTINGS

#### OPERATION CYCLE

PARAMETER	VALUE
SP	5.0
CErL	Auto
EPr	0

run	YES
-----	-----

#### TUNING CYCLE

PARAMETER	VALUE
REun	FULL
Pb	0.1
Ir	0.01
dE	0.1
CE	0.5
ACE	re
Lbd.E	0
bIAS	0.0
ouLL	0.0
ouHL	100.0
SFS	0
SP.R1	0.0
SP.R2	0.0
SP.R3	0.0
SP.R4	0.0

#### ALARM CYCLE

PARAMETER	VALUE
FuR1	OFF
FuR2	OFF
FuR3	OFF
FuR4	OFF

#### SCALE CYCLE

PARAMETER	VALUE
TYPE	L4.20
FLtr	5
dPPo	0.0
root	no
OFFS	0.0
E.rSP	no
SPLL	0.0
SPHL	10.0
IEou	0.0

#### I/O CYCLE (INPUTS AND OUTPUTS)

PARAMETER	VALUE
io 1	OFF
io 2	OFF
io 3	OFF
io 4	OFF
io 5	C.4.20

### NOTES

- Parameters that were not mentioned during this example have no influence on this operation and can be set to zero or **OFF** whenever possible.
- It is recommended to set all the equipment parameters and to set the **run** → **YES** only at the end. This will start the automatic control execution. This will start the Auto Tune execution to perform process recognition (the TUNE LED will light up in the display). Depending on the process, Auto Tuning may take minutes or hours.

- It is recommended to perform Auto Tune at the desired setpoint and not to change the value until the end of the tuning. When the Auto Tune process is finished, the TUNE LED will turn off, indicating that the controller is ready to deliver the best control at the output.
- The use of PID control linked to a relay output should only happen when the  $\text{CL}$  value is greater than or equal to 10. Otherwise, the high frequency drive can damage the relay contact. For the pulse or current outputs, you can use the minimum value of  $\text{CL}$ .
- In this application, controller 2 does not know which range it will read. Therefore,  $\text{TYPE}$ ,  $\text{SPLL}$ ,  $\text{SPHL}$  are the main parameters to properly configure the reading.
- By using a properly gauged cable and a shielded and grounded twisted pair, the 4-20 mA current signal can reach up to 1 km. This is to avoid generating impedance and a voltage drop that could interfere with the signal. This practice ensures immunity in noisy environments and increases the system robustness.
- It is recommended to avoid positioning the sensor cables and current signals near power cables or equipment that generates electromagnetic interference such as inverters or motors. This practice contributes to the correct measurement of the signals.

## HOW TO TRIGGER A RELAY OUTPUT VIA ALARM

### GOAL

Use the I/O1 relay output as an alarm to trigger a load. The load is a fan that must cool to the setpoint of 20 °C (SP) with 3 °C hysteresis.

The relay output will open at 20 °C and close at 23 °C (SP + hysteresis).

The sensor used to measure the temperature is a K Thermocouple with a range of -150 to 1370 °C (-238 to 2498 °F), connected to a temperature transmitter with a 0-10 Vdc output.

The controller will read the signal from the temperature transmitter at analog input.

### ELECTRICAL DIAGRAM

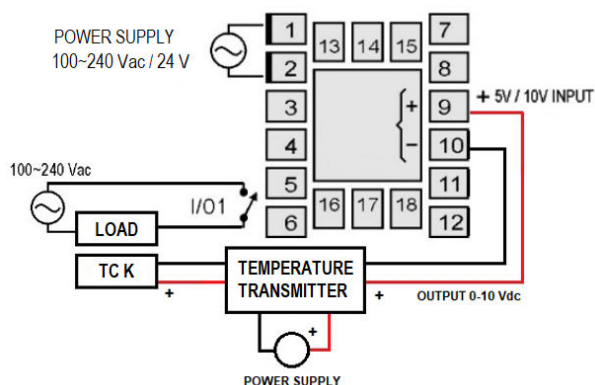


Figure 6 – Example 4

### SETTINGS

#### OPERATION CYCLE

PARAMETER	VALUE
SP	0 (Not used)
CLrL	Auto
E Pr	0
run	YES

#### TUNING CYCLE

PARAMETER	VALUE
ALun	OFF
Pb	0.0
HYSL	0

Lbd.L	0
SP.R1	20 (Setpoint)
SP.R2	0
SP.R3	0
SP.R4	0

#### ALARM CYCLE

PARAMETER	VALUE
FAR1	HI (Cooling)
FAR2	OFF
FAR3	OFF
FAR4	OFF
BLR1	no
BLR2	no
BLR3	no
BLR4	no
HYSR1	3 (Hysteresis)
HYSR2	0
HYSR3	0
HYSR4	0
RL1	0
RL2	0
RL3	0
RL4	0
RL12	0
RL22	0
RL32	0
RL42	0
FLSh	----

#### SCALE CYCLE

PARAMETER	VALUE
TYPE	LO. 10
FLTr	5
dPPo	0
root	no
OFFS	0
E.rSP	no
SPLL	-150
SPHL	1370
IEou	0.0

#### I/O CYCLE (INPUTS AND OUTPUTS)

PARAMETER	VALUE
IO 1	R1
IO 2	OFF
IO 3	OFF
IO 4	OFF
IO 5	OFF

### NOTES

- Parameters that were not mentioned during this example have no influence on this operation and can be set to zero or OFF whenever possible.
- It is recommended to set all the equipment parameters and to set the run → YES only at the end. This will start the automatic control execution.

- In this application, controller does not know which range it will read. Therefore, **TYPE**, **SPLL**, **SPHL** are the main parameters to properly configure the reading.
- It is recommended to use the 0-10 Vdc voltage signal with short cable distances. When using exceptionally long cables (maximum 10 meters), it becomes very susceptible to interference or noise. This practice ensures immunity in noisy environments and increases the robustness of the system.
- It is recommended to avoid positioning the sensor cables and current signals near power cables or equipment that generates electromagnetic interference such as inverters or motors. This practice contributes to the correct measurement of the signals.

## PV RETRANSMISSION

### GOAL

Use the current output I/O5 to retransmit the process variable (PV), that is, to retransmit the reading signal from the sensor connected to the analog input of controller 1 so that controller 2 can indicate it as its PV.

The current output will be 4-20 mA.

The sensor used in the first controller to measure the temperature is a PT100 with a range of -200 to 850 °C.

### ELECTRICAL DIAGRAM

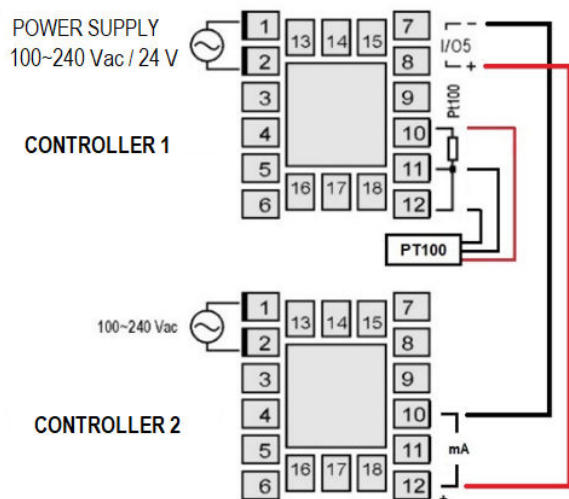


Figure 7 – Example 5

### CONTROLLER 1 SETTINGS

#### OPERATION CYCLE

PARAMETER	VALUE
SP	0.0 (Not used)
Ctrl	Auto
E Pr	0
run	YES

#### TUNING CYCLE

PARAMETER	VALUE
Run	OFF
Pb	0.0
Hyst	0.0
Act	re
Lbd.t	0
SP.R1	0.0
SP.R2	0.0
SP.R3	0.0

PARAMETER	VALUE
SP.R4	0.0

### ALARM CYCLE

PARAMETER	VALUE
FuR1	OFF
FuR2	OFF
FuR3	OFF
FuR4	OFF

### SCALE CYCLE

PARAMETER	VALUE
TYPE	PT
FLtr	5
dPPo	0.0
un It	C
OFF5	0.0
E.rSP	no
SPLL	-200.0
SPHL	850.0
rELL	-200.0
rEHL	850.0
IEou	0.0

### I/O CYCLE (INPUTS AND OUTPUTS)

PARAMETER	VALUE
io 1	OFF
io 2	OFF
io 3	OFF
io 4	OFF
io 5	P.4.20

### CONTROLLER 2 SETTINGS

#### OPERATION CYCLE

PARAMETER	VALUE
SP	0.0 (Not used)
Ctrl	Auto
E Pr	0
run	YES

#### SCALE CYCLE

PARAMETER	VALUE
TYPE	L4.20
FLtr	5
dPPo	0.0
root	no
OFF5	0.0
E.rSP	no
SPLL	-200.0
SPHL	850.0
IEou	0.0

### NOTES

- Parameters that were not mentioned during this example have no influence on this operation and can be set to zero or **OFF** whenever possible.

- It is recommended to use the original sensor cable length. Do not use a compensating cable, as this may influence the sensor resistance and result in an incorrect temperature measurement.
- It is recommended to use temperature transmitters to extend the distance between sensor and controller.
- It is recommended to avoid positioning the sensor cables and current signals near power cables or equipment that generates electromagnetic interference such as inverters or motors. This practice contributes to the correct measurement of the signals.
- In this application, controller 2 does not know which range it will read. Therefore, **TYPE**, **SPLL**, **SPHL** are the main parameters to properly configure the reading.
- By using a properly gauged cable and a shielded and grounded twisted pair, the 4-20 mA current signal can reach up to 1 km. This is to avoid generating impedance and a voltage drop that could interfere with the signal. This practice ensures immunity in noisy environments and increases the system robustness.

## REMOTE SETPOINT

### GOAL

Remotely change the Setpoint that controls the load in a heating process: Change between the controller main display Setpoint, which will be at 50 °C, and the remote Setpoint, which will be at 100°C. This way, by configuring I/O5 as a digital input connected to a Dry Contact button, the operator can change the Setpoint without being in front of the controller.

When the button contact is open, the Setpoint selected is the one on the main screen. When it is closed, it is the remote Setpoint.

You can select the type of remote Setpoint signal in parameter **rSP**, and the Setpoint range in parameters **rSLL** and **rSHL**.

The sensor used to measure the temperature is a T Thermocouple with a range of -160 to 400 °C (-256 to 752 °F).

### ELECTRICAL DIAGRAM

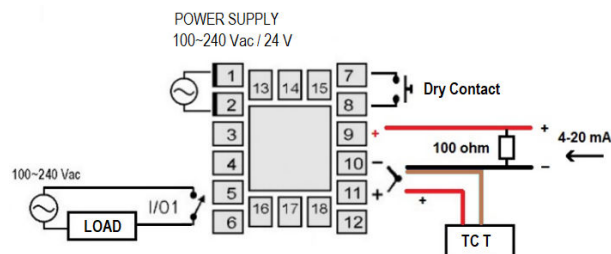


Figure 8 – Example 6

### SETTINGS

#### OPERATION CYCLE

PARAMETER	VALUE
SP	50.0
Ctrl	Auto
E Pr	0
run	YES

#### TUNING CYCLE

PARAMETER	VALUE
Rtun	OFF
Pb	0.0
HYSt	2.0
Rct	rE
Lbd.t	0
SP.R1	0.0
SP.R2	0.0
SP.R3	0.0

SP.R4	0.0
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#### ALARM CYCLE

PARAMETER	VALUE
FAR1	OFF
FAR2	OFF
FAR3	OFF
FAR4	OFF

#### SCALE CYCLE

PARAMETER	VALUE
TYPE	tct
FLtr	5
dPPo	0.0
unit	C
OFFS	0.0
E.rSP	YES
rSP	4-20
rSLL	100.0
rSHL	116.0
SPLL	-160.0
SPHL	400.0
IEou	0.0

#### I/O CYCLE (INPUTS AND OUTPUTS)

PARAMETER	VALUE
io 1	Ctrl
io 2	OFF
io 3	OFF
io 4	OFF
io 5	rSP

### NOTES

- Parameters that were not mentioned during this example have no influence on this operation and can be set to zero or **OFF** whenever possible.
- The controller will perform a heating process, searching the main screen Setpoint of 50 °C with 2 °C hysteresis. When the Dry Contact button closes, the heating Setpoint changes to 100 °C.
- The current signal should be connected to remote Setpoint input terminals 9 and 10 (respecting polarity). A 100 ohms resistor must be connected in parallel to these terminals.
- In this example, the remote setpoint signal has been set to 4-20 mA, i.e., **rSP** → **4-20**. There is a range of 16 units between 4 and 20 mA. The limits were set as **rSLL** → **100** (4 mA), **rSHL** → **116** (20 mA). To force the selection of 100 °C as the remote setpoint, a constant 4 mA signal will be sent to the remote setpoint input.
- The Setpoint can be changed remotely and according to the current value received at the remote Setpoint analog input. It can vary between the limits configured in **rSLL** and **rSHL**.
- It is recommended to use the original sensor cable length. Do not use a compensating cable, as this may influence the sensor resistance and result in an incorrect temperature measurement.
- It is recommended to use temperature transmitters to extend the distance between sensor and controller.
- It is recommended to avoid positioning the sensor cables and current signals near power cables or equipment that generates electromagnetic interference such as inverters or motors. This practice contributes to the correct measurement of the signals.



- By using a properly gauged cable and a shielded and grounded twisted pair, the 4-20 mA current signal can reach up to 1 km. This is to avoid generating impedance and a voltage drop that could interfere with the signal. This practice ensures immunity in noisy environments and increases the system robustness.

## MODBUS-RTU COMMUNICATION

### GOAL

Read the respective process variable (PV) and Setpoint (SP) registers via Modbus-RTU communication (The controller is a slave on the network).

On the **NOVUS** website ([www.novusautomation.com](http://www.novusautomation.com)), you can check the controller register table. This allows you to identify the PV and SP register number and the other registers of this controller.

The sensor used to measure the temperature is a PT100 with a range of -200 to 850 °C (-328 to 1562 °F).

### ELECTRICAL DIAGRAM

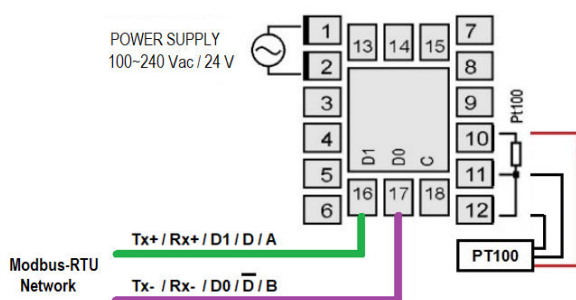


Figure 9 – Example 7

### SETTINGS

#### SCALE CYCLE

PARAMETER	VALUE
TYPE	PT
FLtr	5
dPPa	0.0
un It	C
OFFS	0.0
E.rSP	no
SPLL	-200.0
SPHL	850.0
IEou	0.0
bAud	19.2
PrLy	nonE
Addr	1

#### SP AND PV REGISTERS

Address	Parameter	Register Description
0000	Active SP	Read: Active control SP (main SP, from ramp and soak or from remote SP). Write: to main SP. Range: from <b>SPLL</b> to <b>SPHL</b> .
0001	PV	Read: Process Variable. Write: Not allowed. Range: Minimum value is the one configured in <b>SPLL</b> and the maximum value is the one configured in <b>SPHL</b> . Decimal point position depends on <b>dPPa</b> value. In case of temperature reading, the value read is always multiplied by 10, independently of <b>dPPa</b> value.

As described in the controller manual, the PV register is 1. The SP register is 0 (zero).

A Modbus-RTU master connected on this same network and with the same communication parameters can read these variables for monitoring.

PV does not allow writing. SP allows writing. If the master is a supervisory or a PLC that has a write command, it can read PV and SP and change SP remotely.

### NOTES

- Parameters that were not mentioned during this example have no influence on this operation and can be set to zero or **OFF** whenever possible.
- The communication main parameters: **bAud**, **PrLy**, **Addr**.
- The controller must be configured with the same Baud Rate (**bAud**) and Parity (**PrLy**) as the network it will be inserted into and must have a separate address (**Addr**) from all slaves already on the network.
- The controller recognizes and communicates in networks with Stop Bit 1 or Stop Bit 2. Thus, the Stop Bit setting is not available.
- The master has no address in a Modbus-RTU network, only the slaves. In this example, the controller address on the network is **Addr** → 1.
- It is recommended to use the original sensor cable length. Do not use a compensating cable, as this may influence the sensor resistance and result in an incorrect temperature measurement.
- It is recommended to use temperature transmitters to extend the distance between sensor and controller.
- It is recommended to avoid positioning the sensor cables and current signals near power cables or equipment that generates electromagnetic interference such as inverters or motors. This practice contributes to the correct measurement of the signals.

## HOW TO TRIGGER THE RELAY OUTPUT USING RAMPS AND SOAKS

### GOAL

Use the I/O1 relay output with ON/OFF control to trigger a load. The load is a heating element that must heat and cook a ceramic process, as shown in the following graphic.

The Setpoint and the cooking timer will obey what has been set in the Program Cycle of the controller. The program that will be executed must be selected in parameter **E Pr**.

The sensor used to measure the temperature is a T Thermocouple with a range of -160 to 400 °C (-256 to 752 °F).

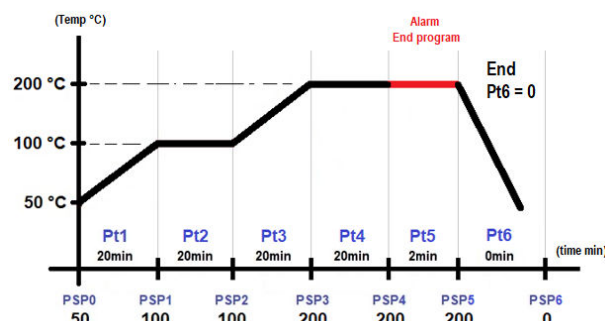


Figure 10 – Temperature range

## ELECTRICAL DIAGRAM

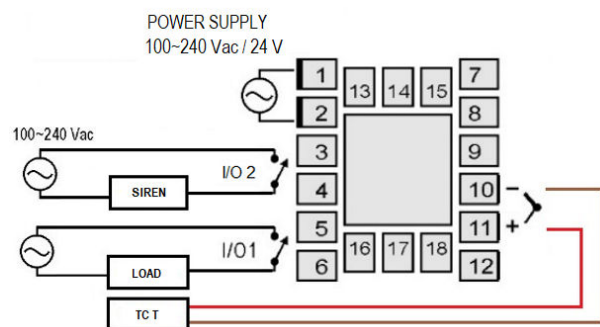


Figure 11 – Example 9

The Ramps and Soaks program starts by selecting **RUN** → **YES**. The start Setpoint **PSP0** is set slightly above the initial ambient temperature. This Setpoint has no time bound and serves to guarantee an initial condition above the ambient temperature.

If the PV is above **PSP0** in a heating process (or below in a cooling process), the program does not start.

When it reaches **PSP0**, it starts counting the **PE1** time to reach **PSP1** (Ramp). When it repeats the same value from **PSP1** to **PSP2**, it indicates that it should maintain the value for the **PE2** time (Soak).

In the next step it goes up to **PSP3** for the **PE3** time (Ramp), keeps the value at **PSP4** for the **PE4** time (Soak) and then finishes the program.

To signal the end of the program, it is possible to create another segment with brief time, repeating the value from **PSP4** to **PSP5**. This allows you to trigger an alarm.

The alarm will be triggered by the **PE5** time. The program ends when it finds the next time parameter equal to zero (**PE6 = 0**).

When the program ends, the controller will automatically change the parameter **RUN** → **No**.

## SETTINGS

## OPERATION CYCLE

PARAMETER	VALUE
SP	0 (Not used)
Ctrl	Auto
EP	1
run	YES

## TUNING CYCLE

PARAMETER	VALUE
Retun	OFF
Pb	0.0
HYST	1
Rct	FE
Lbd.t	0

## CICLO DE PROGRAMAS

PARAMETER	VALUE
Pr.tb	Min
Pr.n	1
PEOL	1
PSP0	50
PE1	20
PE1	----
PSP1	100
PE2	20
PE2	----

PARAMETER	VALUE
PSP2	100
PE3	20
PE3	----
PSP3	200
PE4	20
PE4	----
PSP4	200
PE5	1
PE5	--- 1 (Uses alarm 1)
PSP5	200
PE6	0
PE6	---- (Leave the next ones like this)
PSP6	0 (Leave the next ones at zero)
...	
LP	0

## ALARM CYCLE

PARAMETER	VALUE
FuR1	r5
FuR2	OFF
FuR3	OFF
FuR4	OFF
bLR1	no

## SCALE CYCLE

PARAMETER	VALUE
TYPE	tc t
FLtr	5
dPPo	0.0
un It	C
OFF5	0.0
E.rSP	no
SPLL	-160.0
SPhL	400.0
IEou	0.0

## I/O CYCLE (INPUTS AND OUTPUTS)

PARAMETER	VALUE
io 1	Ctrl
io 2	R1
io 3	OFF
io 4	OFF
io 5	OFF

## NOTES

- When **PEOL** is other than zero, temperature is the priority during program execution. When it is equal to zero, the priority is the time.
- Parameters that were not mentioned during this example have no influence on this operation and can be set to zero or **OFF** whenever possible.
- To trigger an alarm during the Ramps and Soaks program, the alarm function must be configured as **FuR1** → **r5** and the



respective segment **PES** → - - - **1** with the alarm that will be triggered. Finally, this alarm must be assigned to an output **2** → **A1**.

- To set up a new program, simply change the parameter number **P<sub>r</sub> n** → **2**. After that, select the program number under **E P<sub>r</sub> 2**.
- It is recommended to use the original sensor cable length. Do not use a compensating cable, as this may influence the sensor resistance and result in an incorrect temperature measurement.
- It is recommended to use temperature transmitters to extend the distance between sensor and controller.
- It is recommended to avoid positioning the sensor cables and current signals near power cables or equipment that generates electromagnetic interference such as inverters or motors. This practice contributes to the correct measurement of the signals.

## SPECIFICATIONS

**DIMENSIONS** ..... 48 x 48 x 110 mm (1/16 DIN)  
 Panel Cutout: ..... 45.5 x 45.5 mm (+0.5 -0.0 mm)  
 Approximate Weight: ..... 150 g  
**POWER SUPPLY** ..... 100 to 240 Vac/dc (±10 %), 50 / 60 Hz  
 Optionally 24V: ..... 12 to 24 Vdc / 24 Vac (-10 % / +20 %)  
 Maximum consumption: ..... 9 VA

### ENVIRONMENTAL CONDITIONS:

Operation Temperature: ..... 5 to 50 °C  
 Relative Humidity: ..... 80 % max. @ 30 °C  
 For temperatures above 30 °C, reduce 3 % for each °C  
 Internal Use; Category of installation II, Degree of pollution 2;  
 altitude < 2000 m

**INPUT** ..... T/C, Pt100, voltage and current (according to **Table 1**)

**Internal Resolution:** ..... 32767 levels (15 bits)  
**Display Resolution:** ..... 12000 levels (from - 1999 up to 9999)  
**Rate of input reading:** ..... up to 55 per second  
**Accuracy:** . Thermocouples **J, K, T, E**: 0.25 % of the span ±1 °C  
 ..... Thermocouples **N, R, S, B**: 0.25 % of the span ±3 °C  
 ..... Pt100: 0.2 % of the span  
 ..... 4-20 mA, 0-50 mV, 0-5 Vdc, 0-10 Vdc: 0.2 % of the span  
**Input Impedance:** 0-50 mV, Pt100 and Thermocouples: >10 MΩ  
 ..... 0-5 V: >1 MΩ  
 ..... 4-20 mA: 15 Ω (+2 Vdc @ 20 mA)  
**Pt100 Measurement:** ..... Three wire type, (α=0.00385)  
 with compensation for cable length, excitation current of 0.170 mA.

All input and output types are factory calibrated. Thermocouples according to standard NBR 12771 / 99, RTD's NBR 13773 / 97.

**ANALOGICAL OUTPUT (I/O5):** ..... 0-20 mA or 4-20 mA, 550Ω max.

31000 levels, insulated, for control or retransmission of PV and SP

### CONTROL OUTPUT:

2 Relays SPST-NO (I/O1 and I/O2): 1.5 A / 240 Vac, typical use  
 ..... 1 Relay SPDT (I/O3): 3 A / 250 Vac, typical use  
 ..... Voltage pulse for SSR (I/O5): 10 V max. / 20 mA  
 ..... Voltage pulse for SSR (I/O3 and I/O4): 5 V max. / 20 mA

**ELECTROMAGNETIC COMPATIBILITY:** ..... EN 61326-1:1997  
 and EN 61326-1 / A1:1998

**SAFETY:** ..... EN61010-1:1993 and EN61010-1 / A2:1995

**USB INTERFACE 2.0, CDC CLASS (VIRTUAL COMMUNICATIONS PORT), MODBUS-RTU PROTOCOL.**

### SPECIFIC CONNECTIONS FOR 6.3 MM PIN TERMINALS.

**FRONT PANEL:** ..... IP65, polycarbonate - UL94 V-2

**HOUSING:** ..... IP20, ABS+PC UL94 V-0

**START-UP OPERATION:** After 3 seconds connected to the power supply.

**CERTIFICATIONS:** ..... CE, UKCA, UL (FILE: 300526)

## IDENTIFICATION

N1200 -	3R -	485 -	24V
A	B	C	D

**A:** Controller Model:

**N1200**

**B:** Optional I/O:

**Blank** (basic version, without I/O3 nor I/O4)

**3R** (SPDT Relay in I/O3)

**DIO** (Digital I/O in I/O3 and I/O4)

**HBD** (Burnt-Out Resistance detection)

**C:** Digital Communication:

**Blank** (basic version, without serial communication)

**485** (RS485, Modbus protocol)

**D:** Power Supply:

**Blank** (basic version, 100 to 240 Vac/dc input)

**24V** (12 to 24 Vdc / 24 Vac input voltage)

## WARRANTY

Warranty conditions are available on our website  
[www.novusautomation.com/warranty](http://www.novusautomation.com/warranty).